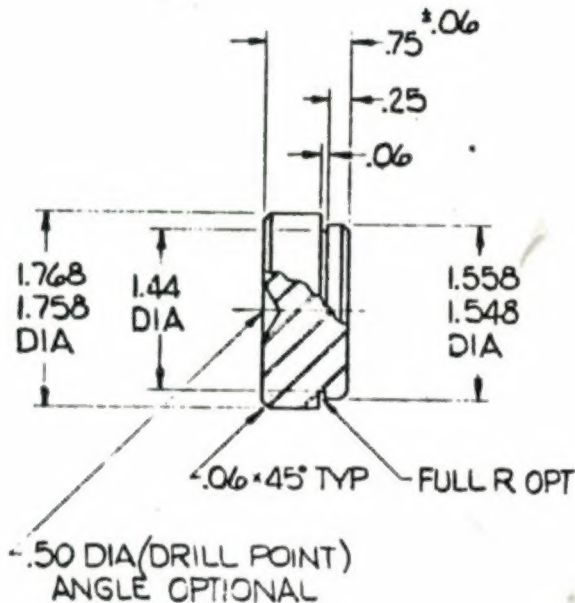


SHOP COPY

DO NOT SCALE



269A9233

KIT.

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. BLACK OXIDE PER HP 4-50
3. ALL MACHINED SURFS

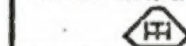
S.P.

STOCK

REQD	PART NO.	REQD	PART NO.	NAME	2 DIA .75	4130 STEEL	MIL-S-6758 COND OPT
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
		UNLESS OTHERWISE SPECIFIED		DRWN	GENERAL	98-6	
		DIMENSIONAL TOLERANCES		CHK'D			
		3 PLACE DECIMAL ± .010		APP'D			
		2 PLACE DECIMAL ± .03		APP'D			
		ANGULAR ± 0°30'		APP'D			
		DIMENSIONS TO BE MET BEFORE PLATING		APP'D			
		CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D			
APPLICATION		QTY REQD		APP'D			
				SCALE	FULL		

PLUG-
269A5050-12 BRG
REMOVAL

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9233

CODE 02731 SHEET 1 OF 1

REDUCED SIZE PRINT

VELLUM "B" SIZE FORM 947 REV. 3-61